



PROCEDURE

DESCRIPTION: CHUCK/FACEPLATE/COLLET-CLOSER INSTALLATION

PROCEDURE NUMBER: 0010

EQUIPMENT: LATHE

MODEL: UNIVERSAL

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1. Do not leave the area until operation is complete.
2. Turn lathe spindle off using normal operator controls.
3. Place the spindle drive transmission in "Neutral".
4. Switch off electrical power supply:
 - a. Move main power disconnect switch to the "OFF" position. (Generally located on the right hand side or rear of the machine)
5. Verify that no personnel are exposed to the equipment:
 - a. Test operator controls to ensure that they will not operate the equipment.
6. Using normal procedures, remove existing chuck, faceplate or collet-closer if present.
7. Install desired chuck, faceplate or collet-closer and secure tightly.
8. Ensure all wrenches and tools are properly stowed.
9. Ensure all machine guarding and operator shielding is in place and properly functioning.
10. Manually rotate chuck, faceplate or collet-closer through one full revolution, ensuring no interference from other machine components, shielding, guarding, tooling and/or fixturing occurs.
11. Switch on electrical power supply:
 - a. Move main power disconnect switch to the "ON" position. (Generally located on the right hand side or rear of the machine)
12. Resume lathe operations using normal operator controls.